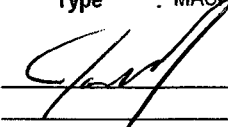


Date: Friday, 01/08/2008 12:54:41 PM  
 User: Jean-Luc Menard

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	BUSHING
<b>Job Number</b> :	40928		
<b>Estimate Number</b> :	10725		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2652
<b>This Issue</b> :	01/08/2008	<b>Drawing Number</b> :	D2652 REV A
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	1/1	<b>Drawing Revision</b> :	A
<b>Previous Run</b> :	40556	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	08/08/2008
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	100
<b>Comment</b> :	Est Rev:B 02.06.13 Now machined in house. NG	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M303R0500	303 Round Bar 0.500"
-----	-----------	----------------------



**Comment:** Qty.: 0.0578 f(s)/Unit Total : 5.7750 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M108626

mmf 08/08/02

150

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



**Comment:** 1-TURN AS PER FOLIO FA250 & DWG D2652

FA252

FOLIO REV: AA

DWG REV: A

2-DEBURR AS REQUIRED

mmf 08/08/02

150

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

mmf 08/08/02

150

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

mmf 08/08/03

150

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST 39

mmf 8/8/05

150

Date: Friday, 01/08/2008 12:54:41 PM  
User: Jean-Luc Menard

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40928

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



150

Comment: FINAL INSPECTION/W/O RELEASE

FD 08/05/08

Job Completion

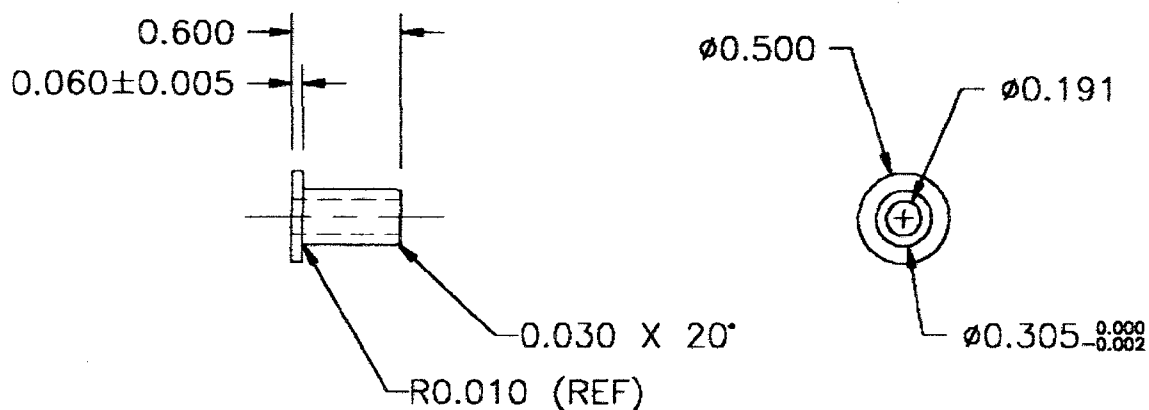


MF 08-08-05



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED  
97/04/25 DS



w/o 40928

MATERIAL: AISI 303 SS  
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

